

Date: Friday, 18/08/2006 7:53:35 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : GASKET
<b>Job Number</b> : 28136	
<b>Estimate Number</b> : 10433	
<b>P.O. Number</b> : <i>NIA</i>	<b>Part Number</b> : D32555
<b>This Issue</b> : 18/08/2006 <b>S.O. No.</b> : <i>NIA</i>	<b>Drawing Number</b> : D3255 REV B
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : 15/08/2006 <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> : B
<b>Previous Run</b> : 28136	<b>Material</b> : <i>NIA</i>
<b>Written By</b> : <i>[Signature]</i>	<b>Due Date</b> : 22/08/2006
<b>Checked &amp; Approved By</b> : _____	<b>Qty:</b> 10 <b>Um:</b> Each
<b>Comment</b> : Est A 04.05.12 New issue KJ/RF Est Rev:B Now On Waterjet 06-08-14 JLM	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
----------------	------------------------------	----------------------

1.0	D3255	Gasket
-----	-------	--------



**Comment:** Qty.: 1.6182 Each(s)/Unit Total: 16.1816 Each(s)  
 Gasket use D3255  
 .063" thick silicone coated fiberglass  
 Batch: *B26423*

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



**Comment:** FLOW WATER JET

*SAO**06:08:18**(10)*

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

*SAO 06:08:18**10*

4.0	QC8	SECOND CHECK
-----	-----	--------------



**Comment:** SECOND CHECK

*06-08-20**(10)*

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



**Comment:** PACKAGING RESOURCE #1  
 Identify and Stock  
 Location *57418*

*24/8/21 (10)*

Date: Friday, 18/08/2006 7:53:35 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 28136

Part Number: D32555

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL  
Inspection Level 21

10  
H 06/09/06

Job Completion



C Loc 108121

Date: Thursday, 10/08/2006 10:02:12 AM  
 User: Linda Lacelle

## Process Sheet

22756?

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : GASKET  
 Job Number : 28136  
 Estimate Number : 10433  
 P.O. Number :  
 This Issue : 10/08/2006 S.O. No. :  
 Prsht Rev. : NC Part Number : D32555  
 Drawing Number : D3255 REV B  
 Project Number : N/A  
 First Issue : / / Type : PURCHASED PARTS Drawing Revision : B  
 Previous Run : 22756 Material :  
 Due Date : 31/08/2006 Qty: 10 Um: Each  
 Written By :  
 Checked & Approved By :  
 Comment : Est A 04.05.12 New issue KJ/RF

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: \_\_\_\_\_

Possible Supplier: Beuco Inc.

Material: Silicone coated fiberglass cloth per AMS 3320F

P/N: SIL/F 36" x 36" x 1/16"

Material release note is required

D3255  
1.541 SF.

2.0 SILF36X36X116 Gasket



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)  
 GASKET

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Recieve &amp; Inspect for Transit Damage

Ensure Material Release Note is attached

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

5.0 PG PURCHASING



Comment: PURCHASING

(1) D3255 makes (6) D3255-5

Issue P/O: \_\_\_\_\_

Email or Ship DXF file to vendor Possible Supplier: Wawanosh Industrial Services

Kiefer jet?

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 10/08/2006 10:02:12 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 28136

Part Number: D32555

Job Number:



Seq. #:

Machine Or Operation:

Description :

Cut D3255-5 to size as per Dwg 3255

Material release note is required

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

7.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

Inspect dimensions as per Dwg D3255

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

D3255 Qty: \_\_\_\_\_

D3255-5 Qty: \_\_\_\_\_

Location \_\_\_\_\_

9.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

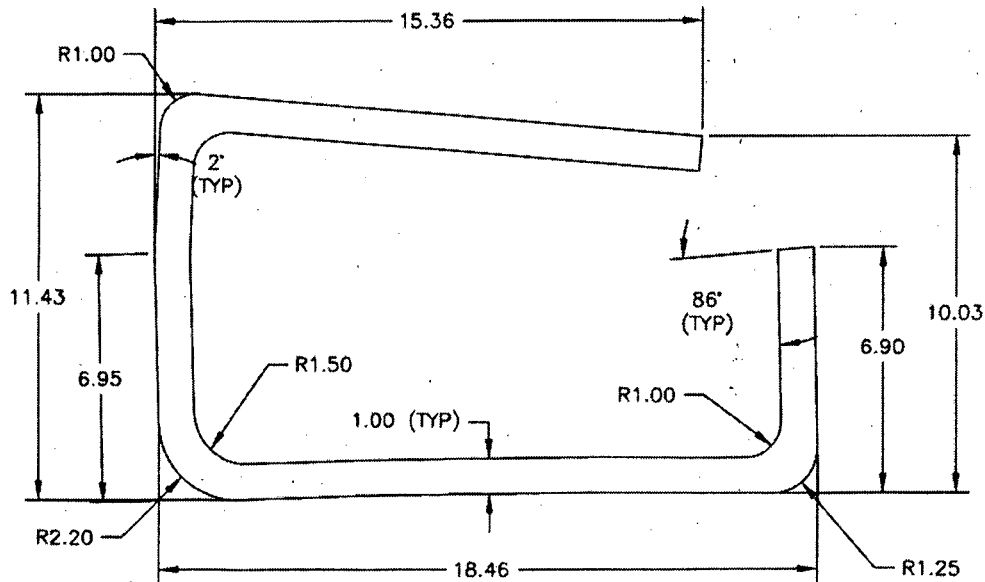
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**DART**

DESIGN JF	DRAWN BY JF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED UP	APPROVED JF	DRAWING NO. D3255	REV. B SHEET 4 OF 4
DATE 04.12.06		TITLE ACCESS PANEL ASSEMBLY	SCALE 1:1

RELEASED  
05 01 18 JF

**D3255-5 GASKET****D3255-5 NOTES:**

- 1) MATERIAL: SILICONE COATED FIBERGLASS CLOTH PER AMS 3320F  
P/N SIL/F 36x36x1/16  
POSSIBLE SUPPLIER: AVIALL
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

**Copyright © 2004 by DART AEROSPACE LTD**

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.